

# Work Order ID 66272

Tuesday, February 08, 2011 1:24:20 PM

Page 1

Item ID: D4289-041

Accept

Revision ID:

Item Name: Label Plate

Start Date: 2/8/2011 Start Qty: 10.00

Required Date: 2/9/2011 Req'd Qty: 10.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4289

A

100

0.00



Waterjet

FLOW CNC Waterjet

6061 .020

Memo

0.00

1-Cut as per Dwg (MAKE FROM D4289-1)

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

1B 11-2-16

(12)

1B 11-2-16

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

**Work Order ID 66272**

Tuesday, February 08, 2011 1:24:20 PM

Page 2

Item ID: D4289-041

Accept

Revision ID:

Item Name: Label Plate

Setup Start

Stop

Start Date: 2/8/2011 Start Qty: 10.00

Required Date: 2/9/2011 Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

ml 11 02 17 (12)

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

(12) ml 11/02/22

140

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

Powder Coating

M 115931  
START: 11:30  
OPEN J. 320  
FINISH: 12100

12 BR 11-2-24.

# Work Order ID 66272

Tuesday, February 08, 2011 1:24:20 PM



Page 3

Item ID: D4289-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Label Plate

Start Date: 2/8/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 2/9/2011 Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

150

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

12 of 11/6/28

160

0.00



HandFinish

Memo

0.00

Hand Finishing

INSTALL DART LOGO AS PER DWG

11/6/28 (12)

170

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/16/28

(12)

**Work Order ID 66272**

Tuesday, February 08, 2011 1:24:20 PM

Page 4

Item ID: D4289-041

Accept

Revision ID:

Item Name: Label Plate

Setup Start

Stop

Start Date: 2/8/2011 Start Qty: 10.00

Required Date: 2/9/2011 Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

Identify as per dwg & Stock Location: 139C

0.00

Packaging

Memo

0.00

Packaging

190

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/03/01 *[Signature]*  
C2 11/03/01

# Picklist Print

Tuesday, February 08, 2011 1:24:17 PM

Page 1

Work Order ID: 66272

Parent Item: D4289-041

Parent Item Name: Label Plate





Start Date: 2/8/2011

Required Date: 2/9/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-3 		Manufactured	No			160	Each	0.0000	1	10		2/5/11/02/28	
Dart Logo label													
M6061T6S.020 		Purchased	No			100	sf	18.0000	0.1886	1.985263		2.3	
6061-T6 Sheet .020													

Location

Loc Qty

Loc Code

MAT21

18

112442

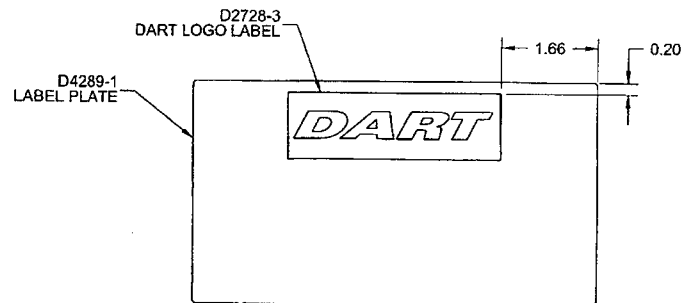
18

112442

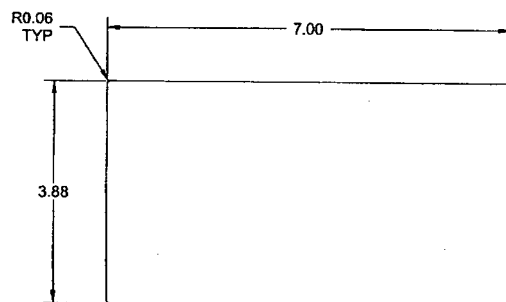
(12)



8 7 6 5 4 3 2 1



**D4289-041 LABEL PLATE**



**D4289-1 LABEL PLATE** 1 2

0.020  
REF

ITEM	QTY	P/N	DESCRIPTION
	X	D4289-041	LABEL PLATE
1	1	D4289-1	LABEL PLATE
2	1	D2728-3	DART LOGO LABEL

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.020 THICK, PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025/4027 OR ASTM B209  
REF: DART SPEC. M8061T6S.020
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: WITH "D4289-041" & AND B/N BXXXXX PER DART QSI 044 6.1
  - 7) WEIGHT: 0.16 lbs

W066272 RELEASED  
2010-12-10

A	NEW ISSUE	MB	10.10.29
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.10.29		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D4289			
TITLE LABEL PLATE			
SCALE NTS			
SHEET 1 OF 1			
REV. A			
COPYRIGHT © 2010 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1